

Intensification of amine-based CO₂ capture process in perspective of integration in a power to gas unit

Research aim

Kinematic viscosities

Densities

Absorption

enthalpies, specific heat

The WAVEINCORE project aims to develop new desorption technologies for the thermal regeneration of CO₂-enriched solvents, now considered as reference or promising for CO₂ capture. These technologies are based on the concept of regeneration of spent solvents by microwave irradiation (MW). The MW desorption technologies to be developed have the potential to drastically reduce energy consumption and solvent losses by working at temperatures below 100°C, with the possible use of renewable electricity. The drastic reduction in water requirements to operate the CO₂ desorption process, as well as the reduction in the size of the contactors should bring significant additional benefits.

Objectives & methodologies

Dielectrical

properties

diffusivities

Thermal conductivities,

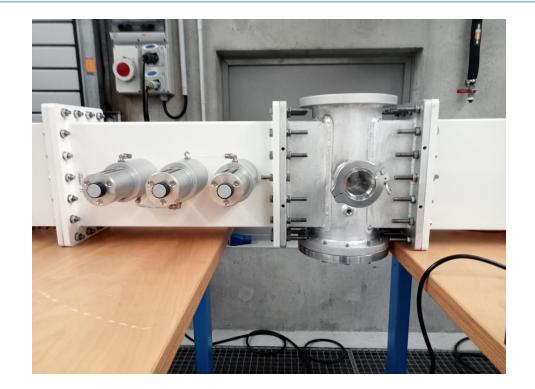
Gas-liquid

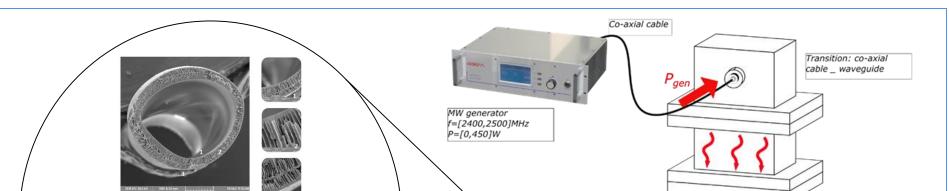
quilibrium data

(1) Generation of property data for a selected panel of gas-loaded solvent systems

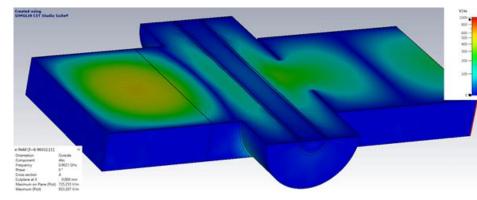
(2) Local scale kinetic studies : transfer-reaction phenomena troughout the porous membrane of a single hollow fiber (HF) exposed to monomode MW irradiation

(3) Design of lab-scale prototypes- investigation of CO₂ desorption performances using HF membrane modules placed in a multimode MW cavity

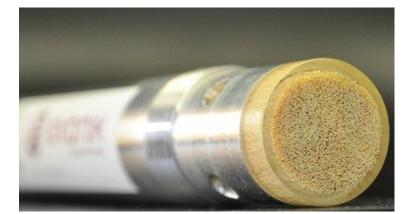




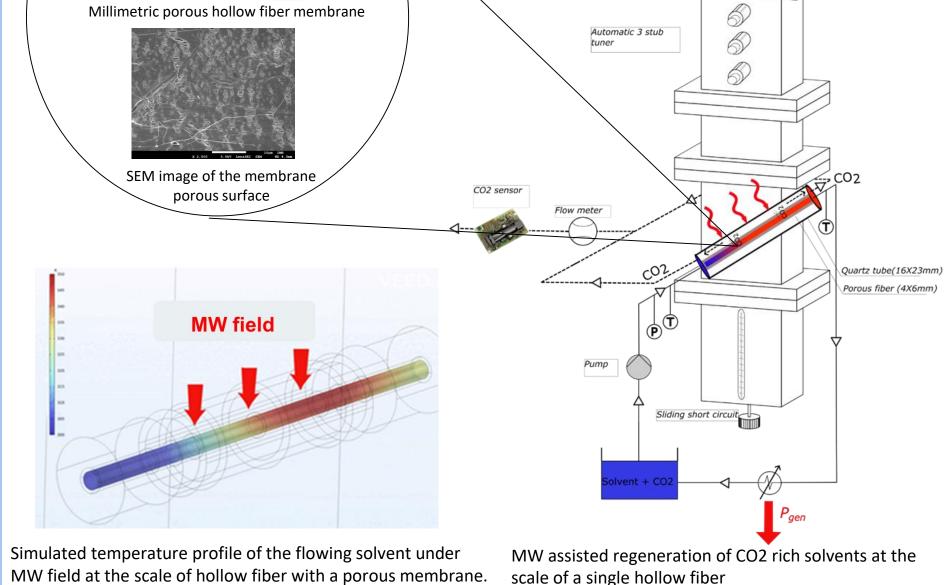
Experimental MW equipment : solid state generator (multimode, 915 MHz) coupled with a cavity able to host membrane contactors of different sizes



Mapping of the simulated electromagnetic field in the cavity



Tested hollow fiber membrane contactor: 40% porosity, surface area 0,7m²



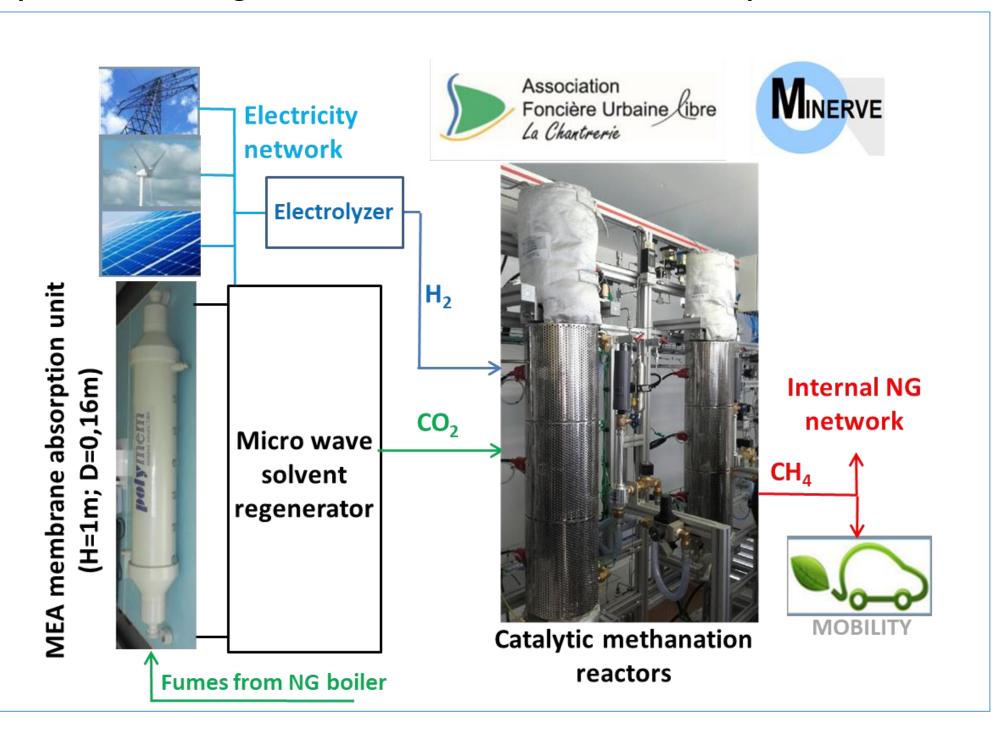
MW field at the scale of hollow fiber with a porous membrane.

Results

- > Variations of the di-electrical properties of amine-based solvents with CO₂ loading were measured in the temperature range [20-80°C]
- > Density, viscosity and speed of sound of 4 amine-based solvents were measured in the temperature range [15-70°C]
- \succ Heat of absorption and solubility of CO₂ in 4 amine-based solvents were measured in the range [50-120°C] and in the pressure range [0.5-4 MPa].
- \geq CO₂ desorption rates throughout a single HF membrane were measured as function of the solvent CO₂ loading, liquid flow velocity and MW power with minimal reflection.

Perspectives

Technico-economical analysis of the membrane-based CO₂ capture process electrified with MW : potential of integration on the Power to Gas MINERVE platform in Nantes.



- > A 1D simulation model coupling propagation of electromagnetic fields with solvent flow hydrodynamics, heat and mass transfers and chemical desorption was developed.
- \triangleright An experimental set-up was constructed to carry out CO₂ desorption tests by MW irradiation using in-house adapted gasliquid contactors operating either in steady state or transient regime.
- > Experimental validation of the developed simulation model is being achieved.



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